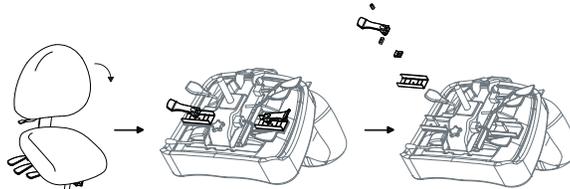


**Tools:** Allen wrench (included) or 10mm socket  
**People:** 1 Person  
**Time:** 5 - 10 minutes

### Preparation Guide

#### Initial Installation

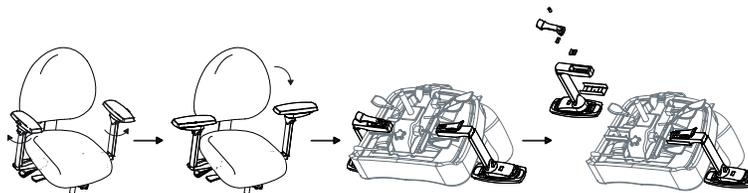
Turn chair upside down on work surface for access to the arm brackets.



Remove the lever release hardware using the Allen wrench or 10mm socket. **Do not remove tape that secures the hardware together, until after final step of installation.**

#### Arm Replacement

Rotate arm pads out and turn chair upside down on work surface for access to the arm brackets.



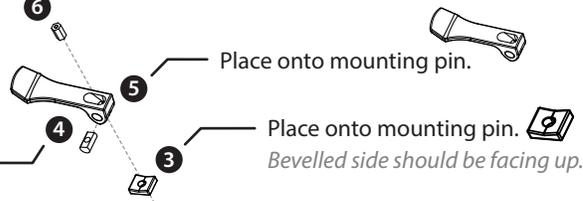
Remove the arms using the Allen wrench or a 10mm socket.

### Installation Guide

Slightly tighten nut. Lift lever and continue to tighten until proper tension is reached.  
*Proper tension allows arms to lock into position and adjust freely when unlocked.*

Place inside the lever.  
*Flat surface should be facing up.*

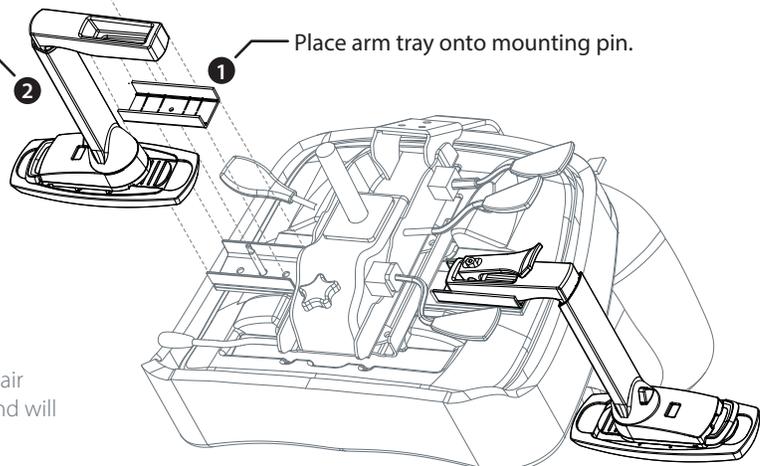
Align the arm onto plastic guide tray.  
*Button should be facing towards backrest.*



Place onto mounting pin.

Place onto mounting pin.  
*Bevelled side should be facing up.*

Place arm tray onto mounting pin.



The 5-way 360° arms will only install on a chair mechanism with the arm brackets shown and will not retrofit older Neutral Posture® chairs.